



CORROSION INHIBITING ADDITIVES

M-380

PRODUCT DESCRIPTION

M-380 is a water-based corrosion inhibitor that is designed to be used with carboxylated acrylic or styrene-acrylic latices. M-380 provides corrosion inhibition to ferrous and non-ferrous surfaces.

M-380 should be mixed before use although no settling is anticipated. The recommended starting levels for M-380 should be 1% to 3% based on the total weight of the formulation.

FEATURES

- Excellent corrosion resistance
- Can be post-added to batch
- Low viscosity
- No VOCs
- Does not lower gloss
- Improves salt spray, humidity, and prohesion resistance
- Synergistic effects with M-119/M-119LV

PHYSICAL PROPERTIES

Appearance	Hazy to opaque off-white slightly viscous liquid
Odor	Strong ammonia
pH	10-12 (Neat)
Density	10.1-10.4 lb/gal (1.21-1.25 kg/l)
Weight Solids	15.7%
Volume Solids	5.4%
VOC	0

PACKAGING AND STORAGE

M-380 is available in 5 gallon (19 liter) plastic pails, 55 gallon (208 liter) metal drums, liquid totes, and bulk.

M-380 should be stored in heated warehouse. Do not allow product to freeze. Shelf life is 1 year.

FOR INDUSTRIAL USE ONLY
KEEP OUT OF REACH OF CHILDREN
KEEP CONTAINER TIGHTLY CLOSED
NOT FOR INTERNAL CONSUMPTION
CONSULT MATERIAL SAFETY DATA SHEET FOR
MORE INFORMATION

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